

**Work Order ID 71641**

Page 1

Thursday, July 07, 2011 11:28:27 AM

Item ID: D3245-043

Accept



Setup Start



Revision ID:

Item Name: Door Assembly

Stop



Start Date: 7/7/2011 Start Qty: 8.00



Cust Item ID:

Required Date: 7/21/2011 Req'd Qty: 8.00



Customer:

Reference:

Approvals:

Process Plan: MFDate: 11-07-07

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr	Revision Nbr
D3245	Rev B

100  

Pick Kit

0.00

Packaging

Memo

0.00

Packaging

8

110

Small Fab

0.00

Small Fab

Memo

0.00

Small Fab

1-Install Studs and Gromets as per Dwg D3245 3-Bond Gasket using 3M  
ADHESIVE as per Dwg D3245 A/R 3M 1300/1300L ADHESIVE  
Batch: 1117780

8

120

QC5- Inspect part completeness to step on W/O

0.00

Quality Control

Memo

0.00

W/O:		WORK ORDER CHANGES					
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Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

130



Packaging

Packaging

Operation  
DescriptionIdentify as per dwg & Stock Location: 233BSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

0.00

11

18

98

80

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

OK 11/08/10

11-08-10  
(6)

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# Picklist Print

Page 1

Thursday, July 07, 2011 11:28:25 AM

Work Order ID: 71641



Parent Item: D3245-043



Parent Item Name: Door Assembly

Start Date: 7/7/2011

Required Date: 7/21/2011

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev :A New Issue 07-09-11 JLM Verified By:EC  
IPP Rev:b ECN 1052 07-10-31 DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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127H-35



Purchased

No

100

Each

5.0000

8

64



*EP 11/08/09*

HALF GROMMET

Location	Loc Qty	Loc Code
----------	---------	----------

ST398

5

117203

5

2351-20-009-C3Y



Purchased

No

110

Each

122.0000

8



*EP 11/08/09*

STUD

Location	Loc Qty	Loc Code
----------	---------	----------

ST400

122

111733

12

117358

4

118086

100

15447

6

D3245-3



Manufactured

No

110

Each

11.0000

1



*EP 11/07/12*

Door

Location	Loc Qty	Loc Code
----------	---------	----------

GA

2

69552

2

ST233

9

63130

0

70080

9

*2*  
*6*

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Page 2

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Work Order ID: 71641



Parent Item: D3245-043



Parent Item Name: Door Assembly

Start Date: 7/7/2011

Required Date: 7/21/2011

Start Qty: 8.00

Required Qty: 8.00

D3245-7



Manufactured No

110

Each

9.0000

1

8



Gasket

Location

Loc Qty

Loc Code

GA

9

*7/7/11*  
*8*

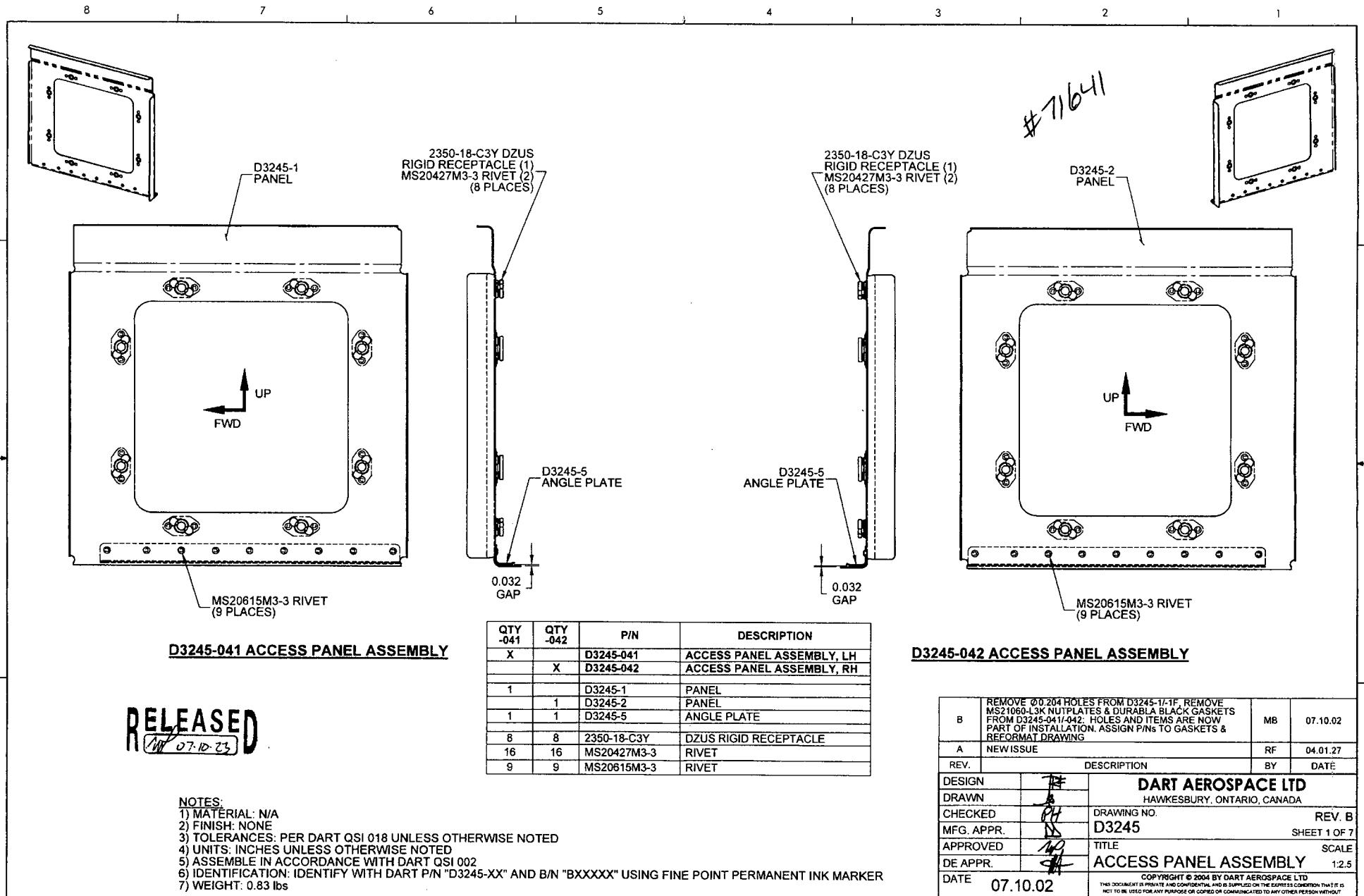
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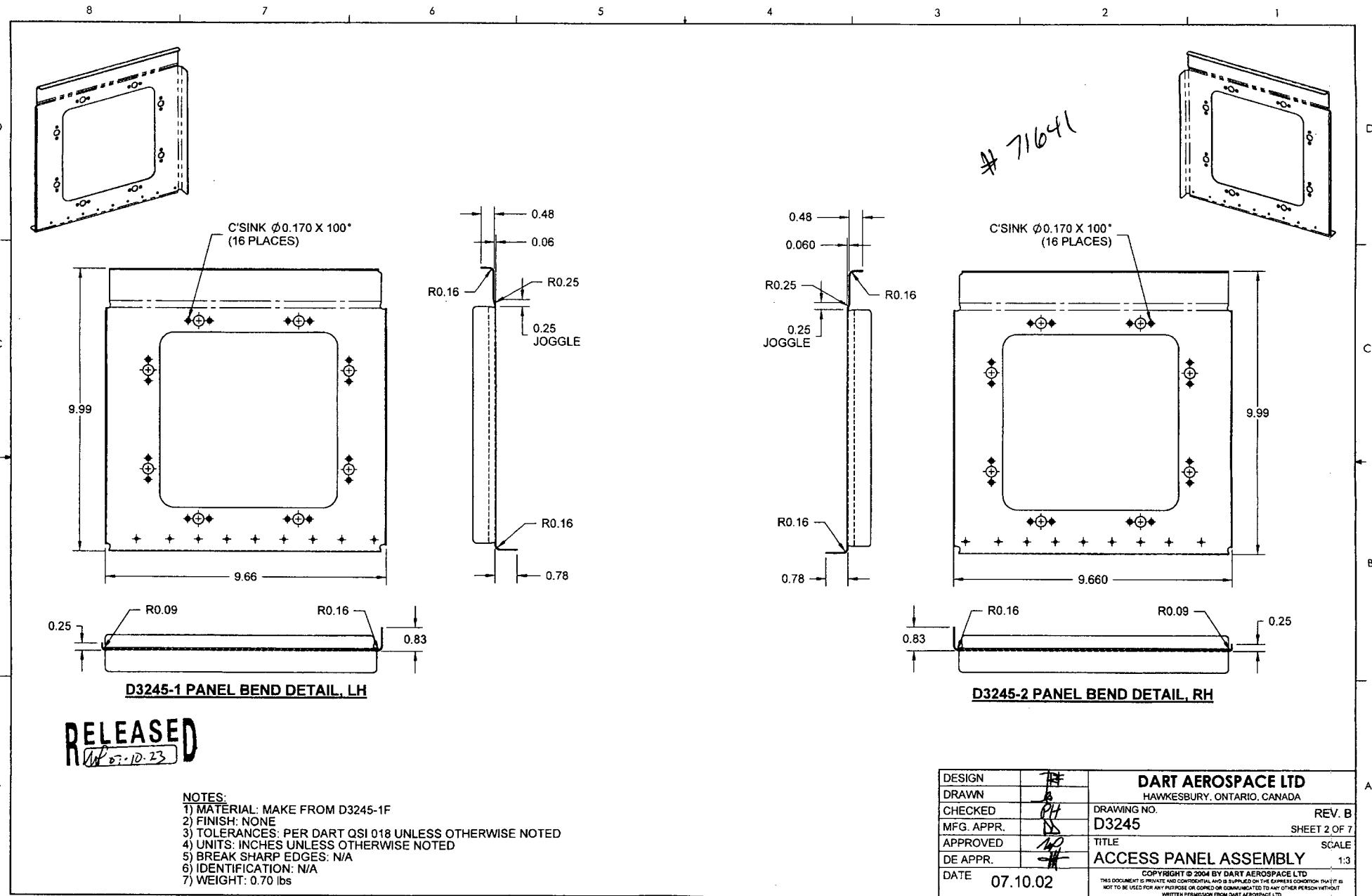
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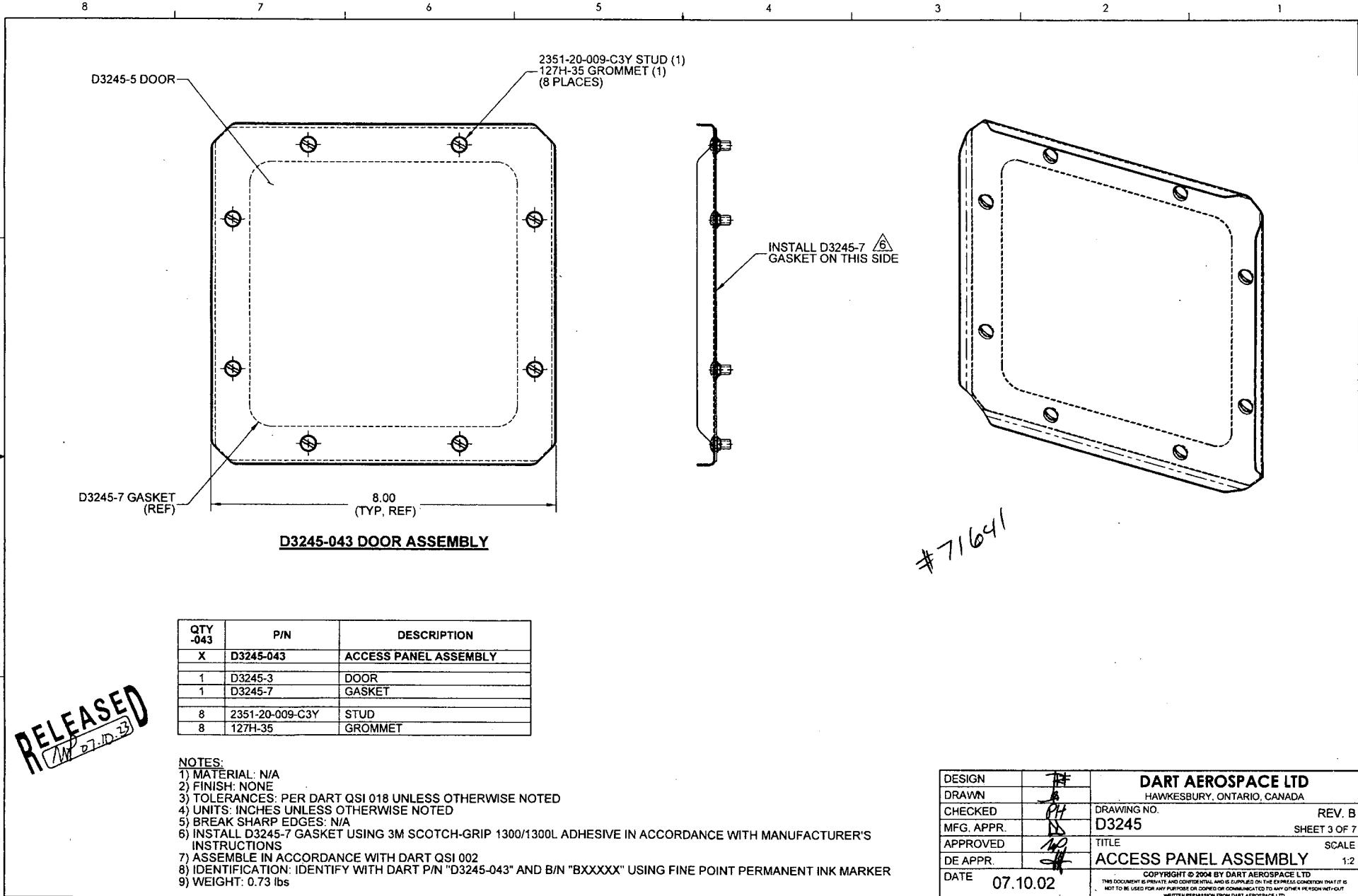


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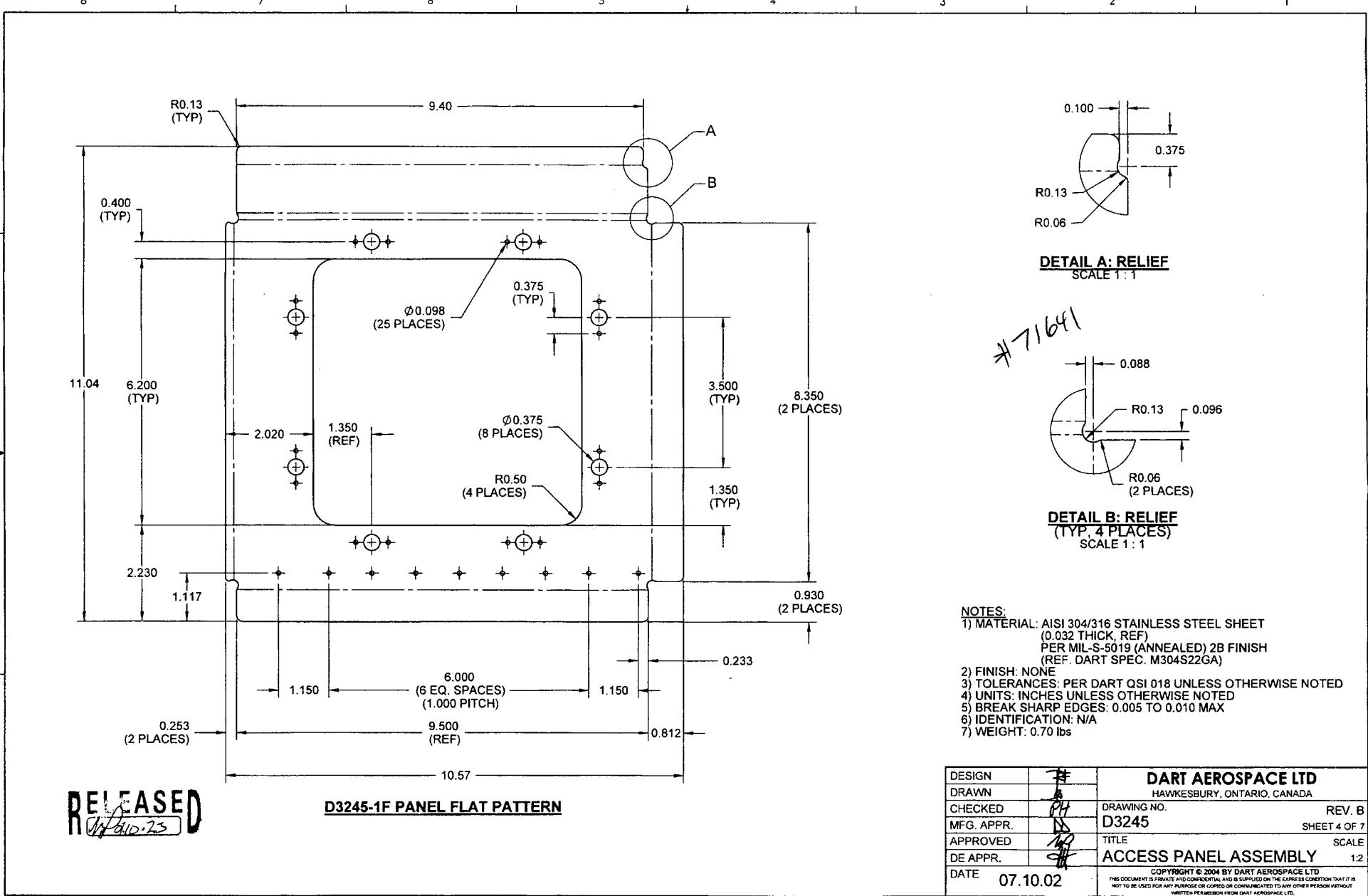
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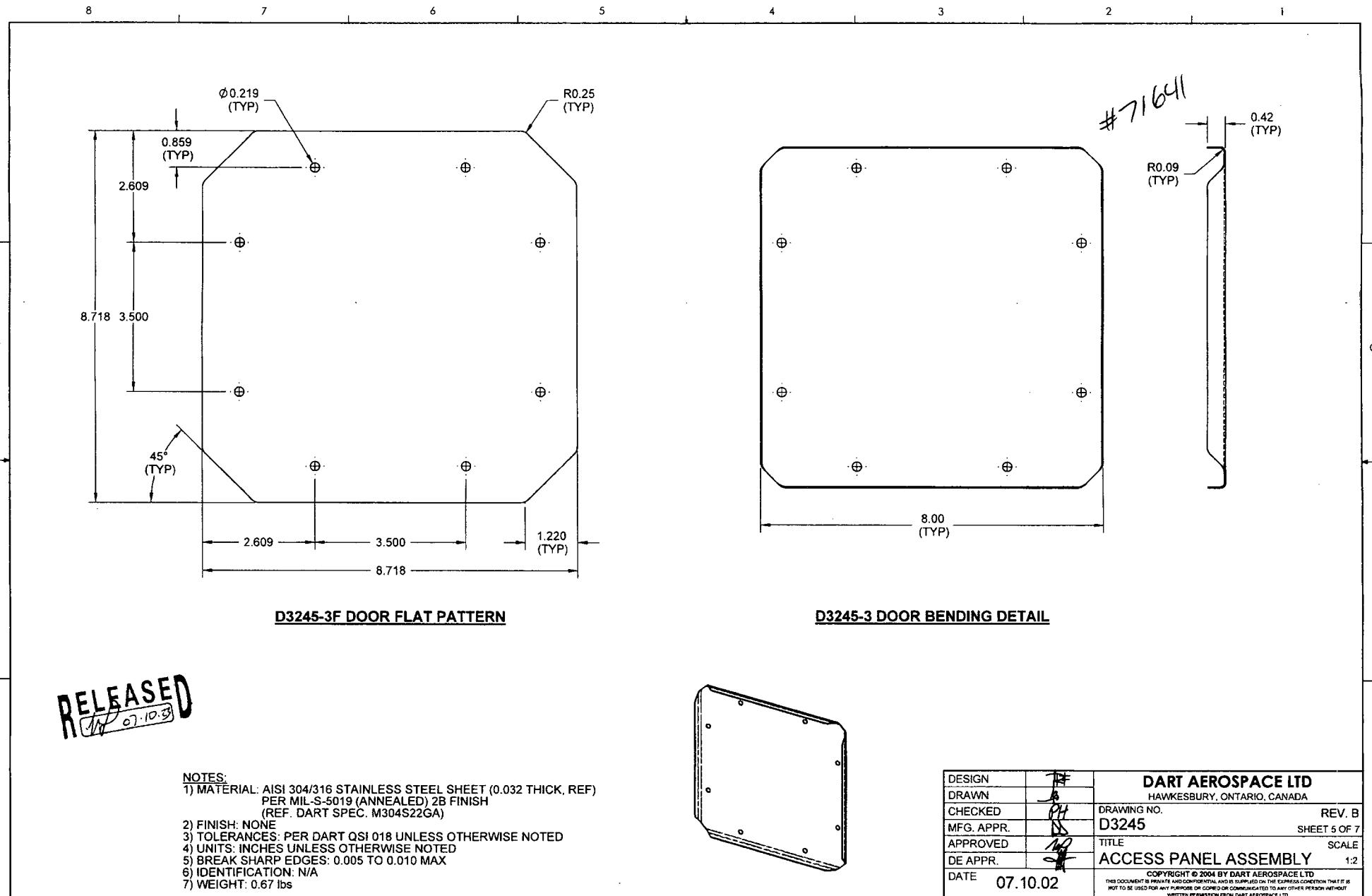
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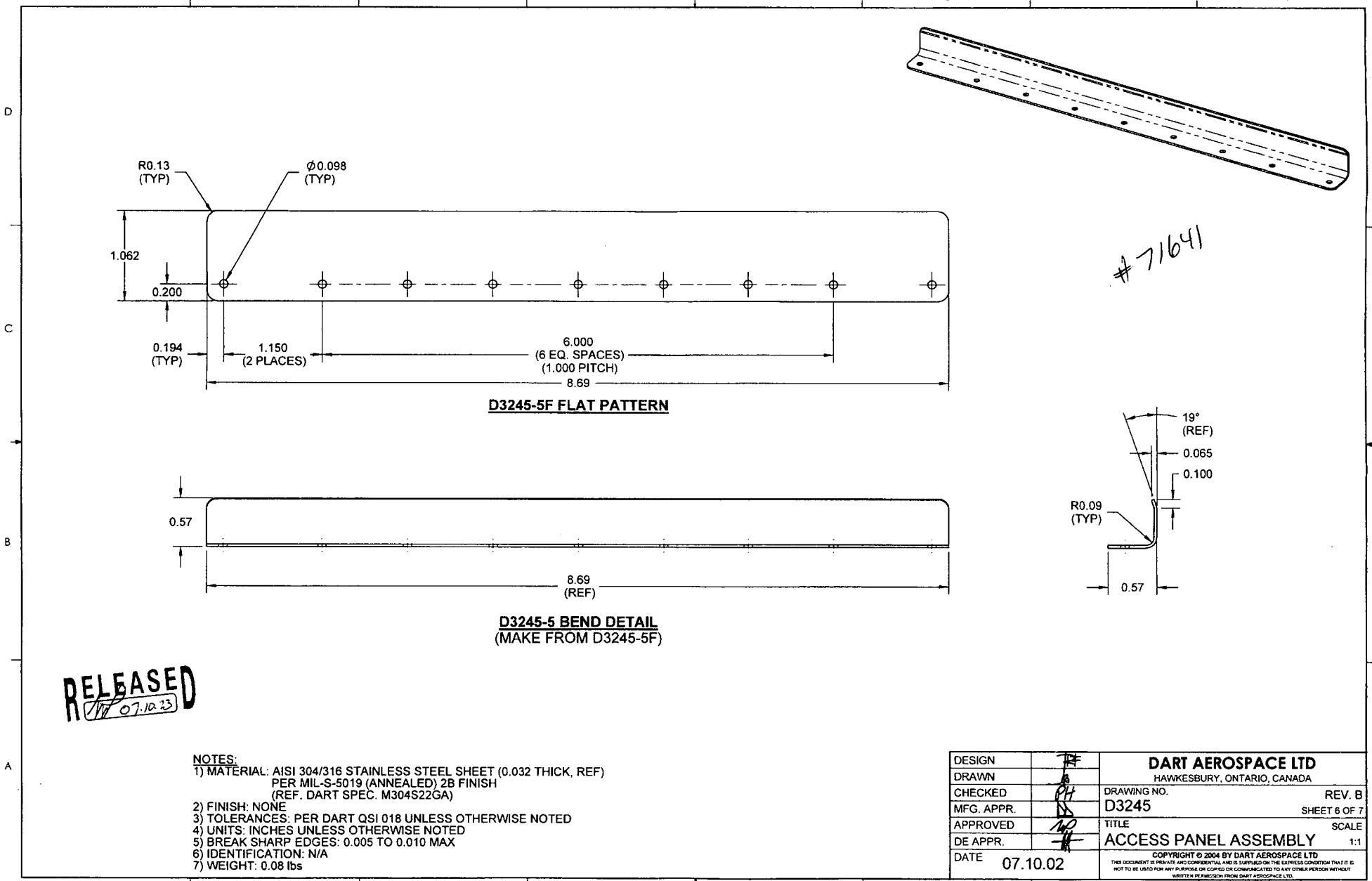
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8 7 6 5 4 3 2 1



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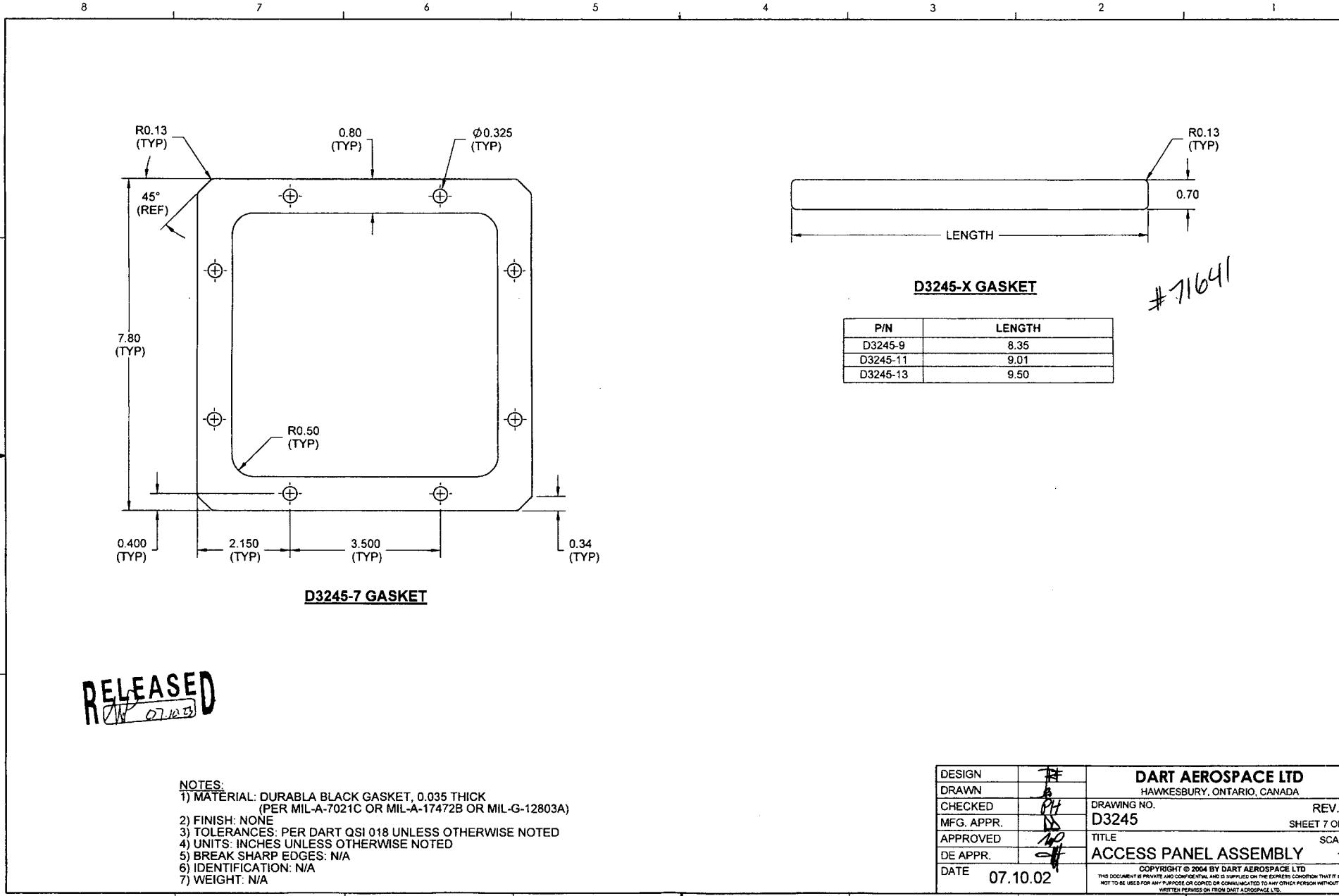
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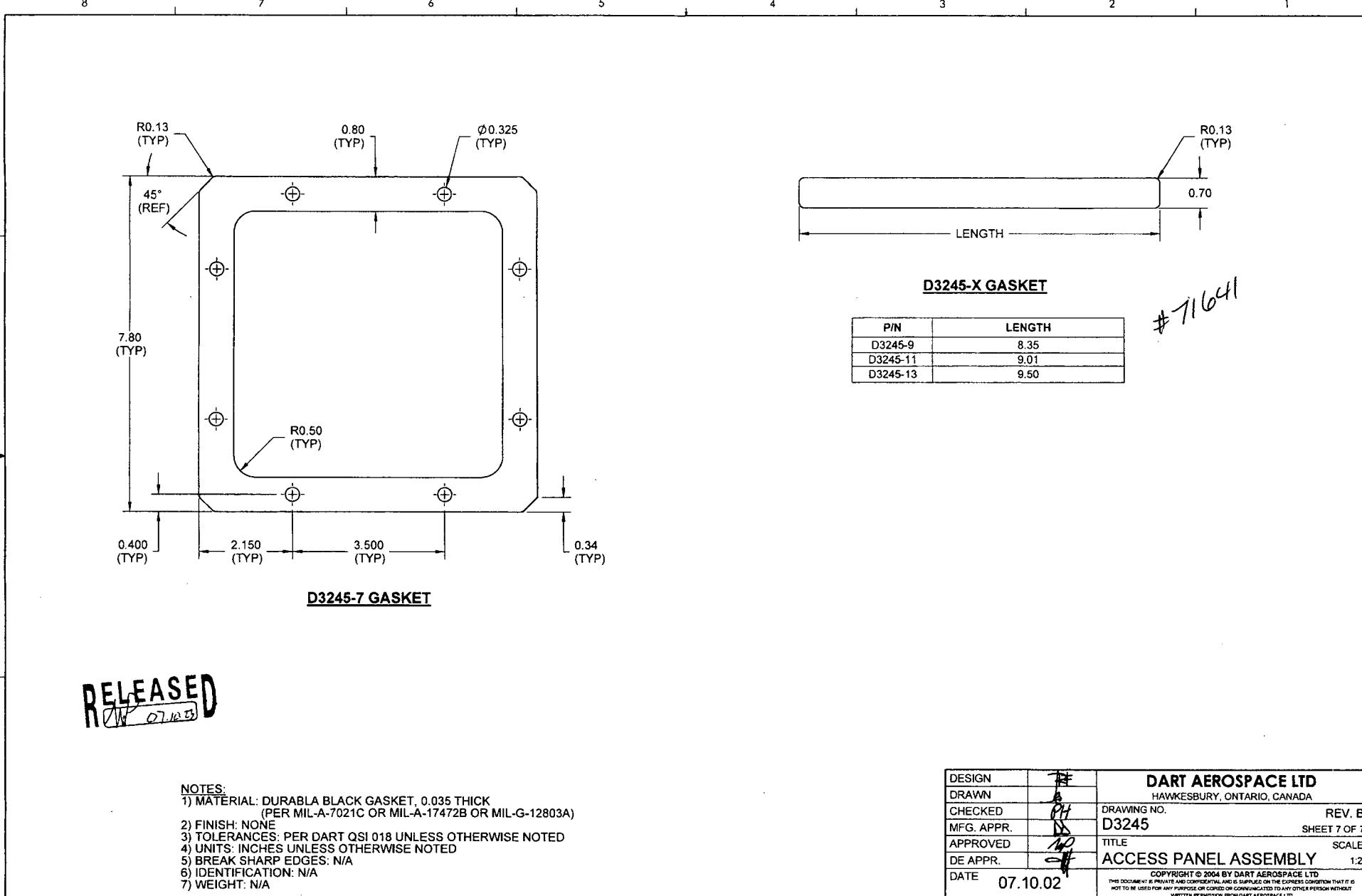


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